

NIPPON STRAW CORPORATE PROFILE



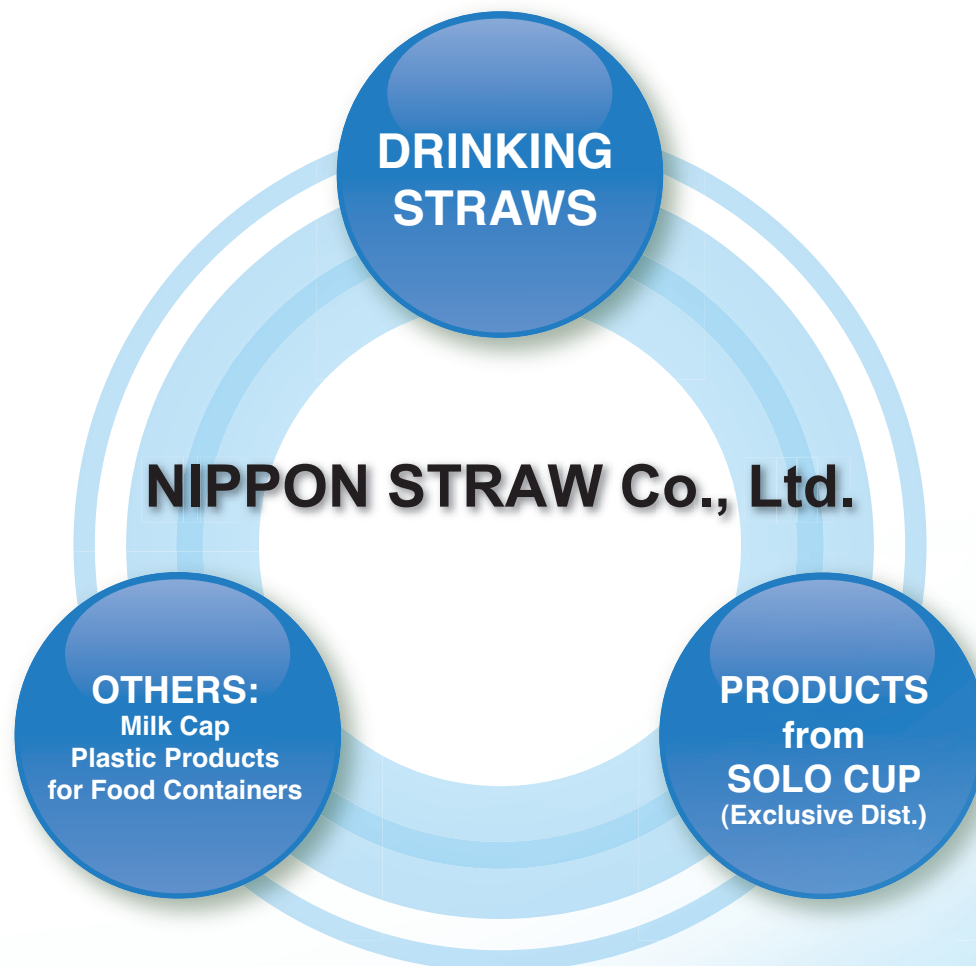
NIPPON
STRAW



NIPPON STRAW Co., Ltd.

Our Products

Answering All your Diverse Needs with our High Quality Products



Company Overview

Company Overview

Company name	NIPPON STRAW Co., Ltd.
Address	Sumitomo Seimei Gotanda Bldg. 2F, 5-1-11, Osaki, Shinagawa-ku, Tokyo 141-0032 Japan
Phone	+81(3)6743-1511
Fax	+81(3)6743-1522
URL	http://www.nipponstraw.com
e-mail	webmaster@nipponstraw.com
Establishment	1955
Paid in capital	310 million yen
Employees	160
President & CEO	Keiji Inaba
Business	1) Manufacture of drinking straws, milk caps and other plastic products 2) Sales distribution of Solo Cup Company products 3) Licensing business for cups and food containers
Office & Factories	Fuji office and plants, Kumamoto plants
Chief products	Drinking straws, milk caps, other plastic products for food containers Solo Cup Products
Patent-holding	70
Main business partners	Major dairy products manufacturers and beverage manufacturers
Banking relationship	The Bank of Tokyo-Mitsubishi UFJ Ltd. Sumitomo Mitsui Banking Corporation Mizuho Bank, Ltd.

History

History

1955 Jun.	Established as a milk cap manufacturer at Fuji city in Shizuoka Pref. (Capital 500,000 yen)
1965 Apr.	Acquired Modern Package Co., Ltd. (Capital 56,000,000 yen)
1966 Feb.	Established Shiga plant at Yokaichi city in Shiga Pref. for the central Japan delivery
1969 Nov.	Established Kyushu Sanyo Co., Ltd. in Kumamoto Pref. (Capital 30,000,000 yen)
1975 Feb.	Established Jirocho plant as a cup manufacturer in Fuji city Obuchi
1979 Nov.	Established Showa Plastic Co., Ltd. (Capital 10,000,000 yen)
1993 Jun.	Acquired Showa Plastic Co., Ltd. (Capital 281,500,000 yen)
1995 Jun.	Changed the company name as Sanyo Pax Co., Ltd.
1995 Dec.	Introduction of stock (withdrawn in 2002) (Capital increased to 1.04 billion yen)
1999 May.	Obtained ISO9002 at Jirocho plant
2001 May.	Became a subsidiary of Solo Cup Company
2002 Jan.	Obtained ISO9002 at Fuji plant
2002 Apr.	Moved the head office to Minato-ku Tokyo
2002 Nov.	Acquired Kyushu Sanyo Co., Ltd.
2003 Jun.	Changed the company name as Solo Cup Japan / Solo Cup Asia Pacific Japan
2005 Mar.	Moved the head office to Meguro-ku Tokyo
2006 Dec.	Sold the paper cup manufacture business (with 2 factories) to Shikoku Kakoki Co., Ltd.
2006 Dec.	Moved the Nishi-nihon office to Omihachiman city from Yokaichi city
2007 Nov.	Bought by Phoenix Capital Co., Ltd. named as Nippon Straw Co., Ltd.
2008 Apr.	Obtained ISO9001 at Kumamoto plant
2008 Jul.	Merged into a company with Nippon Straw Asia Pacific, named as Nippon Straw Co., Ltd.
2009 Dec.	Obtained ISO14001 at Head Office, Fuji Office and Kumamoto plant
2011 Feb.	Obtained ISO14001 at Fuji Plant
Aug.	Merged into a company with the 100% parent company, Nippon Straw Holdings Co.,Ltd.,the company exists renamed as Nippon Straw Co., Ltd.
2012 Mar.	Moved the head office to Shinagawa-ku Tokyo
2014 Feb.	Became a subsidiary of Mitsui-Matsushima Co.,Ltd.

Office and Plants

Network

Head office of Nippon Straw Co., Ltd. is located in Tokyo. In addition, we have 2 plants and an office outside of Tokyo area. Both 2 plants have the same quality of facilities for technological development, operation and delivery service.

■ Fuji office and plants

3-4-21, Kunikubo, Fuji-city, Shizuoka Pref.

417-0071, Japan

TEL: +81(545)57-0505 FAX: +81(545)55-0107



Fuji office and plants

■ Kumamoto plants

7-4-8, Toshima-nishi, Higashi-ku, Kumamoto-city,
Kumamoto Pref. 861-8043, Japan

TEL: +81(96)367-0001 FAX: +81(96)331-1134



Kumamoto plants

Risk management

The 2 plants, one is mainly for the central Japan delivery, located in Shizuoka Pref., another is mainly for the west part of Japan delivery, located in Kumamoto Pref.

Delivery Service

Because of the locations of each plant, the constant and stable delivery is available. Also we can reduce the delivery cost by these operations.

Technological Development / Professional QC

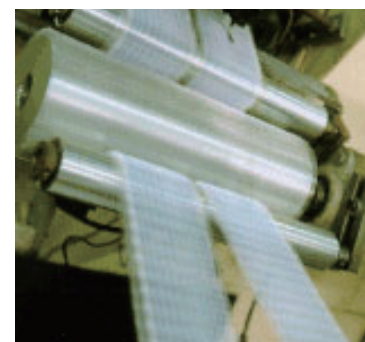
Technological development

Nippon Straw creates variety of straws for many aspects of the industry, such as PLA straws, brand-new technological straw for nursing care and medical treatment scene.



Professional Quality Control

Professional quality control by year's experience with milk and dairy products companies.
We can maintain definite sanitary conditions operated by the full in-line system.
We obtains Mega box patent.
In Fuji plants we secure ISO9001:2000 approval



Uniform management for every facility

Head office unifies every operation, management and delivery system in order to secure the detailed response for customers.



Drinking Straws

Straw products

2 stage telescopic straws



▶ White / White



▶ White / Transparent

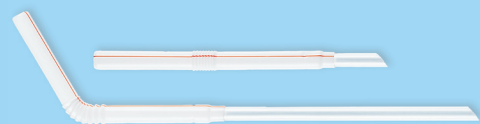


▶ Colored (sample)

Bendable & telescopic Straws



▶ White / White



▶ Striped (sample)

2 stage telescopic straws Large bore



▶ White / White



▶ Colored (sample)

Exstraw



Simply inserting an Exstraw allows you to pour the contents smoothly into another vessel.

▶ Exstraw / Single: White



▶ Exstraw / Paired: Pink / White